

**What is claimed is:**

- 1 1. A method for manufacturing a nanowire, the method comprising:  
2 forming a conductive metal particle on an insulating substrate; and  
3 introducing a germanium-containing gas to the conductive metal particle and  
4 growing a germanium nanowire extending from the conductive metal particle.
- 1 2. The method of claim 1, further comprising:  
2 heating the insulating substrate, prior to introducing a germanium-containing gas.
- 1 3. The method of claim 1, further comprising introducing a co-flow of gas including  
2 hydrogen to the conductive metal particle while growing the germanium nanowire.
- 1 4. The method of claim 1, wherein forming a conductive metal particle includes  
2 forming at least one of: gold, a highly-conductive metal particle and a conductive metal  
3 particle having a eutectic phase in alignment with germanium.
- 1 5. A method of manufacturing a germanium nanowire, the method comprising:  
2 patterning at least one region having gold on an insulating substrate;  
3 placing the insulating substrate into a CVD chamber and heating the substrate;  
4 and

5           introducing a germanium-containing gas and hydrogen to the heated substrate and  
6   growing at least one germanium nanowire extending from the at least one patterned gold  
7   region.

1   6.       The method of claim 5, wherein patterning at least one region having gold on an  
2   insulating substrate includes patterning at least one gold cluster.

1   7.       The method of claim 5, wherein patterning at least one region having gold on an  
2   insulating substrate includes patterning at least one island of gold particles.

1   8.       The method of claim 7, wherein patterning at least one island of gold particles  
2   includes patterning an island having a diameter of about 20 nanometers.

1   9.       The method of claim 5, wherein placing the insulating substrate in a CVD  
2   chamber and heating the substrate includes sufficiently heating the substrate to cause the  
3   germanium-containing gas to dissolve in the patterned gold.

1   10.      The method of claim 9, wherein sufficiently heating the substrate includes heating  
2   the substrate to about 250 degrees Celsius.

1   11.      The method of claim 9, wherein sufficiently heating the substrate includes heating  
2   the substrate to at least about 275 degrees Celsius.

1 12. The method of claim 9, wherein sufficiently heating the substrate includes heating  
2 the substrate to about the eutectic temperature of an alloy formed including the  
3 germanium and gold.

1 13. The method of claim 12, wherein sufficiently heating the substrate includes  
2 heating the substrate to about 360 degrees Celsius.

1 14. The method of claim 9, wherein sufficiently heating the substrate includes heating  
2 the substrate to less than about 600 degrees Celsius.

1 15. The method of claim 9, wherein patterning at least one region having gold  
2 includes patterning the region sufficiently small such that the melting temperature of an  
3 alloy including the gold and germanium is below the eutectic temperature of about 360  
4 degrees Celsius.

1 16. The method of claim 15, wherein sufficiently heating the substrate includes  
2 heating the substrate to between about 275 degrees Celsius and 300 degrees Celsius.

1 17. The method of claim 5, wherein introducing hydrogen to the heated substrate  
2 includes introducing a sufficient amount of hydrogen and inhibiting decomposition of the  
3 germanium-containing gas.

1 18. The method of claim 5, wherein growing at least one germanium nanowire  
2 includes forming an alloy including germanium and gold and precipitating a germanium  
3 nanowire from the alloy.

1 19. The method of claim 5, wherein growing at least one germanium nanowire  
2 extending from the at least one patterned gold region includes growing the nanowire  
3 extending to the substrate and lifting off the gold particle from the substrate via the  
4 nanowire growth.

1 20. The method of claim 5, wherein growing at least one germanium nanowire  
2 includes using a seeded vapor-liquid-solid mechanism via the gold.

1 21. A germanium nanowire manufactured in a manner not inconsistent with claim 5.

1 22. An electronic circuit comprising the germanium nanowire of claim 21.

1 23. A method for manufacturing a germanium-containing nanowire, the method  
2 comprising:

3 dissolving germanium in a gold particle and forming an alloy including  
4 germanium and gold;

5 introducing germanium to the alloy, increasing the concentration of germanium in  
6 the alloy and liquefying the alloy; and

7           after liquefying the alloy, further introducing germanium to the alloy and  
8 supersaturating the alloy with germanium; and  
9           precipitating the supersaturated alloy and growing a germanium-containing  
10 nanowire.

1   24.    An electronic circuit comprising:  
2           a germanium nanowire manufactured in a manner not inconsistent with claim 23.

1   25.    An arrangement for growing a germanium nanowire from an insulating substrate  
2 having a patterned gold region thereon, the arrangement comprising:  
3           means for heating the substrate; and  
4           means for introducing a germanium-containing gas to the heated substrate and  
5 growing at least one germanium nanowire extending from the patterned gold region.

1   26.    A method for manufacturing a nanowire, the method comprising:  
2           forming a conductive metal particle on an insulating substrate; and  
3           introducing a gas including semiconducting material to the conductive metal  
4 particle and forming an alloy including the semiconducting material and the conductive  
5 metal particle and growing a nanowire extending from the alloy, the nanowire including  
6 said semiconducting material.